



OJ Pipeline (RMS Welding Systems) Welding Procedure Index

WPS Number	WPDS Number	Process	Wall Thickness (mm)
ENB-A-WPS-48-Rev. 1	L3R-WPDS-10 Rev.2	GMAW PGMAW	11.8, 12.4, 12.7, 12.8
ENB-A-WPS-50-Rev. 1	L3R-WPDS-11 Rev.2	GMAW PGMAW	15.1, 15.9
ENB-A-WPS-52-Rev. 1	L3R-WPDS-12 Rev.2	GMAW PGMAW	19.1
ENB-MA-WPS-08-Rev. 0	L3R-WPDS-13 Rev.1	SMAW FCAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9, 19.1
ENB-SSA-WPS-01-Rev. 0	L3R-WPDS-14 Rev.2	GMAW FCAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9, 19.1
ENB-WPS-162-Rev. 0	L3R-WPDS-15 Rev.0	SMAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9, 19.1
EPI-11-WP9 Rev. 01	L3R-WPDS-16 Rev.0	SMAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9, 19.1
EPI-11-WP10 BW Rev. 01	L3R-WPDS-17 Rev.0	SMAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9, 19.1
ENB-M-R2-WPS-01-Rev. 0	L3R-WPDS-18 Rev.0	SMAW	11.8, 12.4, 12.7, 12.8, 15.1, 15.9